

BNT Bonded Nylon Twisted

Superior
sewing thread
that will
lower your cost.



BNT Nylon provides superior sewability and when used with Fil-Tec's longer yardage bobbins, it will increase your overall sewing productivity. Fil-Tec thread and bobbins will add value to your bottom line.

Fil-Tec's Bonded Nylon Twisted thread satisfies today's most demanding sewing applications. These include upholstered furniture, leather goods, canvas products, footwear, and bedding.

FIL-TEC Leading Through Innovation

ISO9001:2008 Registered

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BNT Bonded Nylon Twisted

	Ticket Size	Tex Size	Govt. Size	Denier Construction	Avg. Strength / lbs.	Avg Yield / Yds.
•	46	45	B	210x2	7.5	8,700
•	69	70	E	210x3	11.0	5,800
•	92	90	F	210x4	14.8	4,350
•	138	135	FF	420x3	22.4	2,900
•	207	210	3	630x3	33.5	1,940
•	277	280	4	840x3	47.0	1,450
•	346	350	5	840x4	53.0	1,090
•	415	400	6	1260x3	73.0	965



Premo Bonded Mono-Cord Nylon

	Ticket Size	Tex Size	Govt. Size	Denier Construction	Avg. Strength / lbs.	Avg Yield / Yds.
•	A	35	AA	235x1	3.7	15,000
•	D46	45	B	420x1	8.2	8,750
•	Tex 70	70	E	630x1	12.5	5,900
•	92XT	90	F	840x1	16.2	4,400
•	138	135	FF	1260x1	25.0	2,950



Nylon Bobbins

	Ticket Size	Tex Size	Style	Yards*	Meters
•	5+/B	35	L	65	59
•	5+	35	G	75	69
•	5+	35	M	125	114
•	46	45	A	49	45
•	46	45	L	42	38
•	46	45	G	53	48
•	46	45	M	88	80
•	46	45	U	100	91
•	69	70	L	22	20
•	69	70	G	32	29
•	69	70	M	45	41
•	69	70	U	71	65
•	69	70	R	42	38
•	69	70	58	135	123
•	92	90	G	22	20
•	92	90	M	34	31
•	138	135	G	15	14
•	138	135	M	20	18

* Yardage per bobbin will vary slightly depending on color